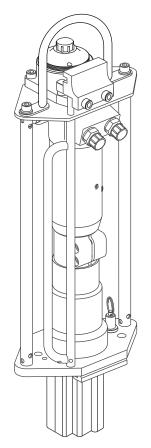
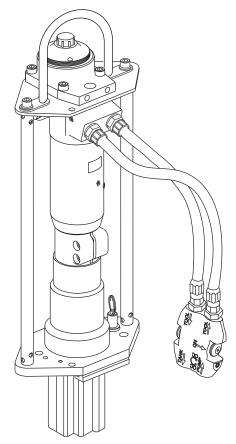
INSTRUCTION MANUAL



A Textron Company





HPD-T-U and HPD-HV-U Hydraulic Sign Post Drivers

Serial Codes GMF and GMH



Read and **understand** all of the instructions and safety information in this manual before operating or servicing this tool.



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Description

The HPD-T-U and HPD-HV-U Greenlee Utility Sign Post Drivers are heavy-duty, hydraulically powered reciprocating tools designed for driving various types of sign posts into the ground. The high power-to-weight ratio and low vibration reduce operator fatigue and increase productivity.

These drivers have a lifting bracket and two side handles for easy positioning.

The HPD-HV-U has a remote double-acting operating valve that allows operation on either open-center or closed-center hydraulic systems.

Safety

Safety is essential in the use and maintenance of Greenlee Utility tools and equipment. This manual and any markings on the tool provide information for avoiding hazards and unsafe practices related to the use of this tool. Observe all of the safety information provided.

Purpose of this Manual

This manual is intended to familiarize personnel with the safe operation and maintenance procedures for the following Greenlee Utility tools:

• HPD-T-U Sign Post Driver with Trigger

HPD-HV-U Sign Post Driver with

Remote Control Valve

Keep this manual available to all personnel.

Replacement manuals are available upon request at no charge at www.greenlee.com.

Other Publications

Tool Owners/Users

SAE Standard J1273 (Hose and Hose Assemblies): Publication 99930323

All specifications are nominal and may change as design improvements occur. Greenlee Textron Inc. shall not be liable for damages resulting from misapplication or misuse of its products.

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KEEP THIS MANUAL



IMPORTANT SAFETY INFORMATION



SAFETY ALERT SYMBOL

This symbol is used to call your attention to hazards or unsafe practices which could result in an injury or property damage. The signal word, defined below, indicates the severity of the hazard. The message after the signal word provides information for preventing or avoiding the hazard.

ADANGER

Immediate hazards which, if not avoided, WILL result in severe injury or death.

AWARNING

Hazards which, if not avoided, COULD result in severe injury or death.

ACAUTION

Hazards or unsafe practices which, if not avoided, MAY result in injury or property damage.

AWARNING



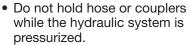
Read and understand all of the instructions and safety information in this manual before operating or servicing this tool.

Failure to observe this warning could result in severe injury or death.

AWARNING

Skin injection hazard:





• Do not use hands to check for

 Depressurize the hydraulic system before servicing.

Oil under pressure easily punctures skin causing serious injury, gangrene or death. If you are injured by escaping oil, seek medical attention immediately.

AWARNING

Do not exceed the following hydraulic power source maximums:

Hydraulic flow: 30 l/min (8 gpm)Pressure relief: 160 bar (2300 psi)

• Back pressure: 28 bar (405 psi)

Failure to observe this warning could result in severe injury or death.



Wear eye protection when operating or servicing this tool.

Failure to wear eye protection could result in serious eye injury from flying debris or hydraulic oil.

AWARNING

AWARNING



Wear hearing protection when using this tool.

Long-term exposure to high noise levels could result in hearing loss.

AWARNING



Wear foot protection when using this tool.

Failure to observe this warning could result in serious injury.



IMPORTANT SAFETY INFORMATION



AWARNING

Wear a hard hat when using this tool

Failure to observe this warning could result in serious injury or death.

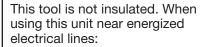
AWARNING

Tool and accessory may be hot during and after operation. Allow to cool before handling, or handle with heat-resistant gloves.

Contact with hot surfaces could result in serious injury.

AWARNING

Electric shock hazard:





- Use only certified non-conductive hoses and proper personal protective equipment.
- Select and maintain the hydraulic fluid to meet the minimum dielectric standards required by your safety department.

Failure to observe this warning could result in severe injury or death.

AWARNING

Do not disconnect tool, hoses, or fittings while the power source is running or if the hydraulic fluid is hot. Hot hydraulic fluid could cause serious burns.

AWARNING

Do not reverse hydraulic flow. Operation with hydraulic flow reversed can cause tool malfunction. Connect the supply (pressure) hose and return (tank) hose to the proper ports.

Failure to observe this warning could result in severe injury or death.

AWARNING

Do not change accessories, inspect, adjust or clean tool when it is connected to a power source.

Accidental startup could result in serious injury or death.

AWARNING

Serious injury could result if the operator does not maintain control of the tool.

- Wear slip-proof gloves when operating this tool.
- Maintain a firm grip on the tool, using both hands at all times.
- Do not lock the trigger in the power-ON position.
 Operator cannot stop tool when the trigger is locked.

Failure to observe these warnings could result in severe injury or death.

AWARNING

Accumulator is charged with nitrogen under high pressure. This pressure must be unloaded before dismounting.

Failure to observe this warning could result in severe injury or death.



IMPORTANT SAFETY INFORMATION

ACAUTION

Vibration hazard:

Apply just enough pressure to do the work. Applying excess pressure to the tool can cause operator discomfort or temporary numbness.

Failure to observe this precaution may result in injury.

ACAUTION

These tools can weigh more than 25 kg (55 lb) and require two persons to lift and transport.

Failure to observe this precaution may result in injury.

ACAUTION

Hydraulic oil can cause skin irritation.

- Handle the tool and hoses with care to prevent skin contact with hydraulic oil.
- In case of accidental skin contact with hydraulic oil, wash the affected area immediately to remove the oil.

Failure to observe these precautions may result in injury.

ACAUTION

- Inspect the hydraulic hoses and couplings every operating day. Repair or replace if leakage, cracking, wear, or damage is evident. Damaged hoses or couplings may fail, resulting in injury or property damage.
- Use this tool for manufacturer's intended purpose only. Use other than that which is described in this manual may result in injury or property damage.
- Make sure all bystanders are clear of the work area when handling, starting, and operating the tool. Nearby personnel may be injured by flying or falling debris or by flying parts in the event of a tool malfunction.

IMPORTANT

Procedure for connecting or disconnecting hydraulic hoses, fittings or components:

- 1. Move the flow lever on the power source to the OFF position.
- 2. Stop the hydraulic power source.
- 3. Follow the sequence under "Hose Connections" to prevent pressure buildup. In case some pressure has built up, loosen hoses, fittings or components slowly.

IMPORTANT

Emergency stop procedure:

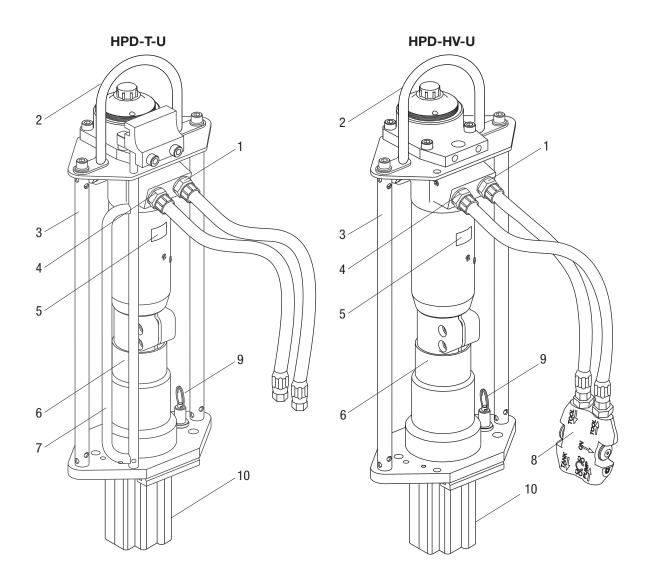
- Release the trigger or move the control spool to the OFF position.
- 2. Shut off the hydraulic power source.

Note: Keep decals clean and legible. Replace decals when necessary.

When disposing of any components (hydraulic hoses, hydraulic fluid, worn parts, etc.), do so in accordance with federal, state, and local laws or ordinances.



Identification



Sign Post Drivers

6

- 1. Return (tank) Port
- 2. Lifting Bracket
- 3. Side Handles
- 4. Supply (pressure) Port
- 5. Serial Number

- 6. Front Head
- 7. Trigger Bar (HPD-T-U)
- 8. Remote Control Valve (HPD-HV-U)
- 9. Adapter Release Ring
- 10. Universal Adapter

Specifications

HPD-T-U and **HPD-HV-U**

111 D-1-0 and 111 D-114-0
Type of Hydraulic System
HPD-T-UOpen-center
HPD-HV-UOpen-center or closed-center
Weight
HPD-T-U
Without Hoses and Adapter 30.6 kg (67.5 lb)
With Hoses and Adapter34 kg (75 lb)
HPD-HV-U
Without Hoses, Remote Control Valve, and Adapter 28.8 kg (63.5 lb)
With Hoses, Remote Control Valve, and Adapter32 kg (70.5 lb)
Length x Width x Height without Adapter655 mm x 254 mm x 177 mm (25.8" x 10.0" x 6.7")
Working Pressure105 to 125 bar (1500 to 1800 psi)
Hydraulic Oil Working Temperature30 to 70 $^{\circ}\text{C}$ (86 to 158 $^{\circ}\text{F})$
Accumulator Charging Pressure (nitrogen)50 bar (723 psi)
Blow Frequency @ 30 l/min (8 gpm)25 Hz (1500/min)
Hydraulic Ports at Tool1/2" BSP
Hydraulic Ports at Remote Control Valve (HPD-HV-U)
Pressure9/16–18 SAE O-ring boss
Return3/4–16 SAE O-ring boss

Hydraulic Power Source

AWARNING

Do not exceed the following hydraulic power source maximums:

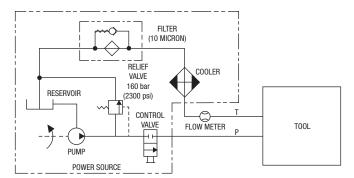
- Hydraulic flow: 30 l/min (8 gpm)
- Pressure relief: 160 bar (2300 psi)
- Back pressure: 28 bar (405 psi)

Failure to observe this warning could result in severe injury or death.

- Optimal performance occurs at maximum flow.
- Maximum hydraulic fluid temperature must not exceed 70 °C (158 °F). A sufficient oil cooling capacity is needed to limit the hydraulic fluid temperature.
- Hydraulic flow must not exceed 30 l/min (8 gpm).
 Install a flow meter in the return line to measure the rate of hydraulic flow before using the tool.
- Pressure relief valve setting must not exceed 160 bar (2300 psi) at your tool's maximum flow.
 Locate the pressure relief valve in the supply circuit to limit excessive hydraulic pressure to the tool.

Hydraulic Schematic

7



Specifications (cont'd)

Recommended Hydraulic Fluid

When the tool works continuously, the oil temperature will steady at a certain level called the oil working temperature. Depending on the nature of the job and the cooling capacity of the system, the oil working temperature will be 20 °C to 40 °C (68 °F to 104 °F) above the air temperature. At working temperature, the oil viscosity must be within the ideal area. The tool may not be operated if the oil viscosity is not within the allowable area or if the temperature is not within -20 °C to 70 °C (-4 °F to 158 °F).

The viscosity index expresses the dependence of the viscosity on the temperature. Thus, a high viscosity index is preferable so that the oil can be used within a wide temperature interval.

Applicable Oil Types

TYPE OF OIL	(-4 °F) -20 °C	(32 °F) 0 °C	(50 °F) 10 °C	(68 °F) 20 °C	(86 °F) 30 °C	(104 °F) 40 °C		(158 °F) 70 °C	Viscosity at 40 °C (104 °F)
BP Biohyd 32									36.0 cSt
BP Biohyd 46									44.0 cSt
BP Biohyd SE 46									46.0 cSt
BP Biohyd SE 68									72.2 cSt
CASTROL Biotech HTG 32	2								36.8 cSt
MOBIL EAL 224 H									36.0 cSt
Q8 Holbein 46									48.4 cSt
SHELL Naturelle HF									35.0 cSt
STATOIL M 32-68									47.4 cSt
SHELL Tellus oil T46									46.0 cSt
ESSO Univis N46									45.7 cSt
TEXACO Rando oil HDZ46	6								51.0 cSt
MOBIL DTE 15									44.9 cSt

Permitted oil temperature Recommended oil temperature



Hoses and Fittings

Installation and Maintenance

Refer to publication 99930323, SAE J1273 (Hose and Hose Assemblies).

Replacement

Refer to a Greenlee Utility catalog or bulletin 99910322 for a complete selection of hoses and fittings.

Hose Connections - HPD-T-U

AWARNING

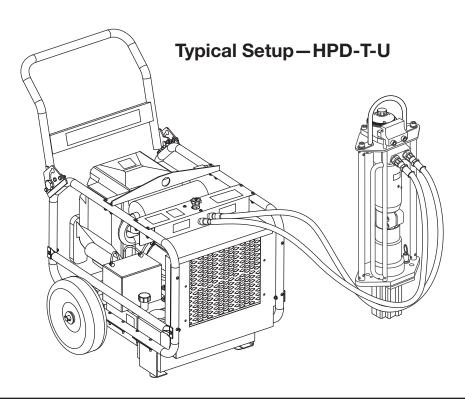
Do not disconnect tool, hoses, or fittings while the power source is running or if the hydraulic fluid is hot. Hot hydraulic fluid could cause serious burns.

Connecting Hoses

- 1. Move the flow lever on the power source to the OFF position.
- 2. Stop the hydraulic power source.
- 3. Connect the return hose to the return port on the power source, then to the return port on the tool.
- 4. Connect the pressure hose to the pressure port on the tool, then to the pressure port on the power source.

Disconnecting Hoses

- 1. Move the flow lever on the power source to the OFF position.
- 2. Stop the hydraulic power source.
- 3. Disconnect the pressure hose from the power source, then from the tool.
- 4. Disconnect the return hose from the tool, then from the power source.
- 5. Install dust caps over the ports to prevent contamination.



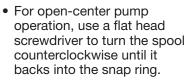


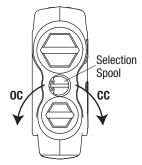
Hose Connections - HPD-HV-U

AWARNING

Do not disconnect tool, hoses, or fittings while the power source is running or if the hydraulic fluid is hot. Hot hydraulic fluid could cause serious burns.

The remote valve can be used on both open-center and closed-center systems by adjusting the OC/CC selection spool.





• For closed-center operation, tighten the spool in the clockwise direction until snug.

AWARNING

When connecting or disconnecting the remote valve, always ensure that the valve is in the off position and the system is depressurized.

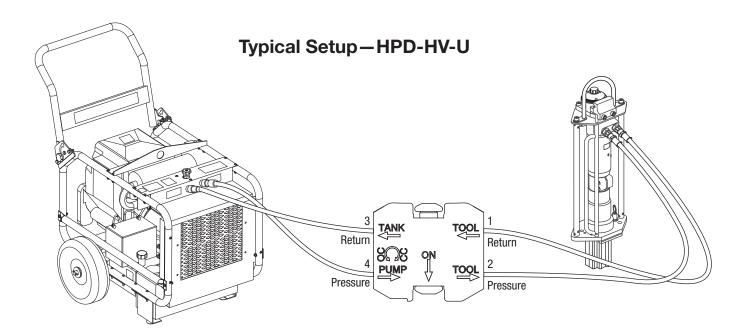
Failure to observe this warning could result in severe injury or death.

Connecting Remote Valve

When connecting the remote valve to the system, connect lines in order as numbered in the diagram below (1–2–3–4).

Disconnecting Remote Valve

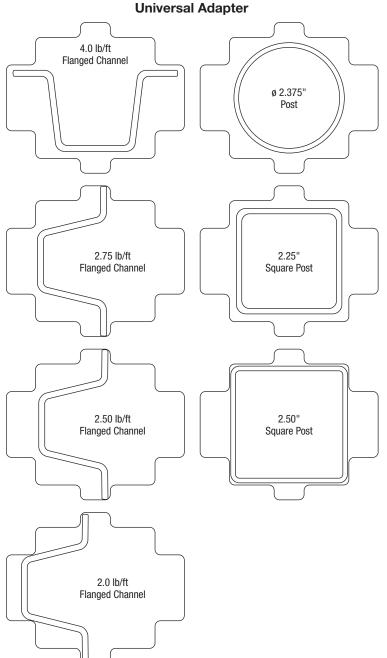
When disconnecting the remote valve, remove lines in reverse order of the numbering in the diagram below (4–3–2–1).



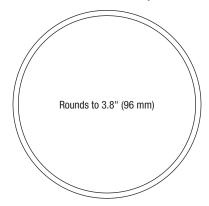
Adapters

Use the following Greenlee Utility adapters on the sign post drivers to accommodate various configurations of sign posts. Refer to the figures to identify the proper adapter and orientation for different types of sign posts.

Cat. No.	UPC No. 78-3310-	Description
UA	49532	Universal head adapter
RA96	49533	3.8" (96 mm) round head adapter
SA54	49534	2-1/8" (54 mm) square head adapter



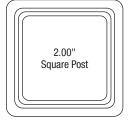
Round Head Adapter



Square Head Adapter







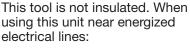




Operation

AWARNING

Electric shock hazard:



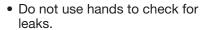


- Use only certified non-conductive hoses and proper personal protective equipment.
- Select and maintain the hydraulic fluid to meet the minimum dielectric standards required by your safety department.

Failure to observe this warning could result in severe injury or death.

AWARNING

Skin injection hazard:





- Do not hold hose or couplers while the hydraulic system is pressurized.
- Depressurize the hydraulic system before servicing.

Oil under pressure easily punctures skin causing serious injury, gangrene or death. If you are injured by escaping oil, seek medical attention immediately.

AWARNING

Do not exceed the following hydraulic power source maximums:

Hydraulic flow: 30 l/min (8 gpm)
Pressure relief: 160 bar (2300 psi)
Back pressure: 28 bar (405 psi)

Failure to observe this warning could result in severe injury or death.

AWARNING

Wear eye protection when operating or servicing this tool.

Failure to wear eye protection could result in serious eye injury from flying debris or hydraulic oil.



WARNING

Wear hearing protection when using this tool.

Long-term exposure to high noise levels could result in hearing loss.



AWARNING

Wear foot protection when using this tool.

Failure to observe this warning could result in serious injury.



AWARNING

Wear a hard hat when using this tool

Failure to observe this warning could result in serious injury or death.

AWARNING

Serious injury could result if the operator does not maintain control of the tool.

- Wear slip-proof gloves when operating this tool.
- Maintain a firm grip on the tool, using both hands at all times.
- Do not lock the trigger in the power-ON position.
 Operator cannot stop tool when the trigger is locked.

Failure to observe these warnings could result in severe injury or death.

IMPORTANT

Emergency stop procedure:

- 1. Release the trigger or move the control spool to the OFF position.
- 2. Shut off the hydraulic power source.

Operation (cont'd)

1. Pull up on the adapter release ring. Slide the appropriate adapter into the front head. Release the adapter release ring so that the adapter is secured to the front head.

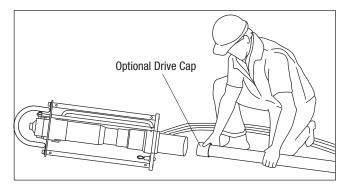
Note: The constant vibration of this tool will accelerate wear of the adapter release mechanism. To extend the service life, use a 1/2" cap screw and nut to secure the adapter to the tool.

2. Start the power source.

Note: Allow the power source to run for a few minutes to warm the hydraulic fluid.

Option: Install a drive cap, as shown, to protect the end of the sign post.

3. Slide the sign post into the driver, as shown.



 Lift the post and driver to a vertical position, as shown.

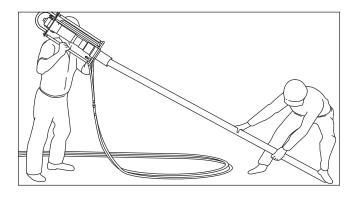
Notes: Posts longer than 2 m (6') may require a second person to lift the driver and steady the post.

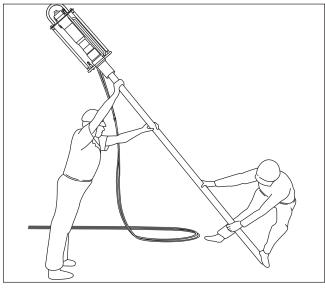
When the sign post driver is within reach, grasp both handles firmly.

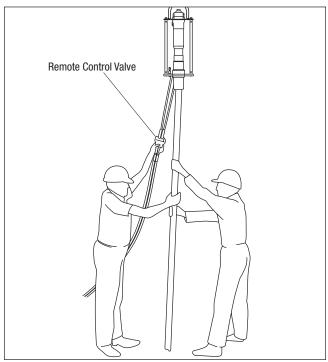
5. To start the tool:

HPD-T-U: Squeeze the trigger bar toward the handle. Use a partial squeeze for slow driving, or a full squeeze for fast driving.

HPD-HV-U: Move the control spool on the remote valve to the ON position.







6. To stop the tool:

HPD-T-U: Release the trigger bar.

HPD-HV-U: Move the control spool on the remote valve to the OFF position.

7. After the post is driven, remove the driver and the spacer (if used).

Note: If you need to drive the post further into the ground, shut off the power source, depressurize the hydraulic system, and remove the adapter. Start the power source. Place the sign post driver directly onto the sign post and drive the post to the required height.

8. When the tool is not in use, stop the power source to reduce heat and wear on tool components.

Maintenance

AWARNING

Do not change accessories, inspect, adjust or clean tool when it is connected to a power source.

Accidental startup could result in serious injury or death.

AWARNING



Wear eye protection when operating or servicing this tool.

Failure to wear eye protection could result in serious eye injury from flying debris or hydraulic oil.

Use this maintenance schedule to maximize the tool's service life.

Note: Keep decals clean and legible. Replace decals when necessary.

When disposing of any components (hydraulic hoses, hydraulic fluid, worn parts, etc.), do so in accordance with federal, state, and local laws or ordinances.

Daily

- 1. Wipe all tool surfaces clean.
- Inspect the hydraulic hoses and fittings for signs of leaks, cracks, wear, or damage. Replace if necessary.
- Install dust caps over the hydraulic ports when the tool is disconnected.
- 4. Apply a light oil to all moving parts.

Monthly

Perform a thorough inspection of the hydraulic hoses and fittings as described in publication 99930323, SAE J1273 (Hose and Hose Assemblies).

Annually

If required by your organization, have the tool inspected by a Greenlee Utility Authorized Service Center.

Storage

If the tool requires long-term storage, protect the striking piston against corrosion. Press the striking piston to its upper position (through the chisel bushing) by means of a tool placed upside down. As the quick-release couplings are blocked when disassembled, the striking piston must be pressed upward with the hoses mounted but the power source turned off.



Maintenance (cont'd)

Accumulator Recharging Procedure

AWARNING

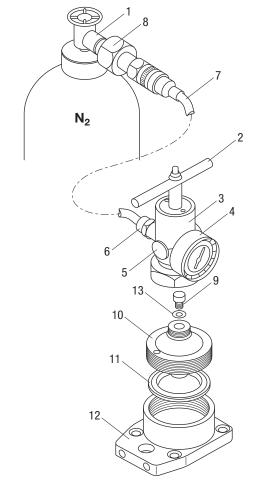
Accumulator is charged with nitrogen under high pressure. This pressure must be unloaded before dismounting.

Failure to observe this warning could result in severe injury or death.

- 1. Check that the oil inlet of the accumulator is depressurized.
- 2. Remove the protective cap over the charging screw (9) of the accumulator. The socket head screw must be perfectly clean.
- 3. Loosen the charging screw on top of the accumulator (maximum of two turns). Totally neutralize the pressure before dismounting the accumulator.
- 4. Unscrew the accumulator cover (10), take out the diaphragm (11), and check for leakage and damage.
- Clean, check, and replace damaged or worn parts.
- 6. Grease the seal faces of the accumulator body (12) and the accumulator cover (10) with silicone.
- Spray both sides of the diaphragm with silicone. Place the diaphragm with its bead pointing downward so that it fits in the groove of the accumulator body (12).
- 8. Unscrew the charging screw and replace the seal ring (13).
- Grease the thread of the accumulator cover (10) with copper grease and tighten to approximately 200 Nm (148 ft-lb).
- Fasten the charging screw lightly, and loosen it two turns afterward.
- 11. Mount the filling device on the filling socket of the accumulator cover and fasten it lightly while turning the handle (2) forward and backward, ensuring that the hexagon resiliently fits into the charging screw.
- 12. Close the bleeder valve (5) by turning it clockwise.
- 13. Connect the hose (7) to the check valve (6).
- 14. Connect the free end of the hose directly to the nitrogen bottle by using the reducing nipple.

 Note: Use only pure nitrogen.
- 15. Read the pressure on the gauge (4). Carefully open the valve of the nitrogen bottle (1) and charge with nitrogen until the pressure is approximately 20% higher than required charging pressure. Close the valve of the nitrogen bottle.
- 16. If the gauge (4) shows too high a nitrogen pressure, loosen the bleeder valve (5) until the required pressure is achieved.

- 17. Close the charging screw (9) of the accumulator by turning the handle (2) clockwise.
- 18. Unload the nitrogen hose by opening the bleeder valve (5).
- 19. Dismount the filling device and check the charging screw (9) for leakage with drops of oil.
- 20. Fit the protective cap over the accumulator.



50027182

Accumulator filling device (includes items 2–8)

50027174

Accumulator kit (fully charged) (includes items 9–14)

- (1) Valve of nitrogen bottle
- (2) Handle
- (3) Filling adaptor
- (4) Gauge
- (5) Bleeder valve
- (6) Check valve
- (7) Hose, approximately 3 m (10 ft)
- (8) Reducing nipple (24.32-14WFG)

- (9) Charging screw
- (10) Accumulator cover
- (11) Diaphragm
- (12) Accumulator body
- (13) Seal ring
- (14) Protective cap (not shown)

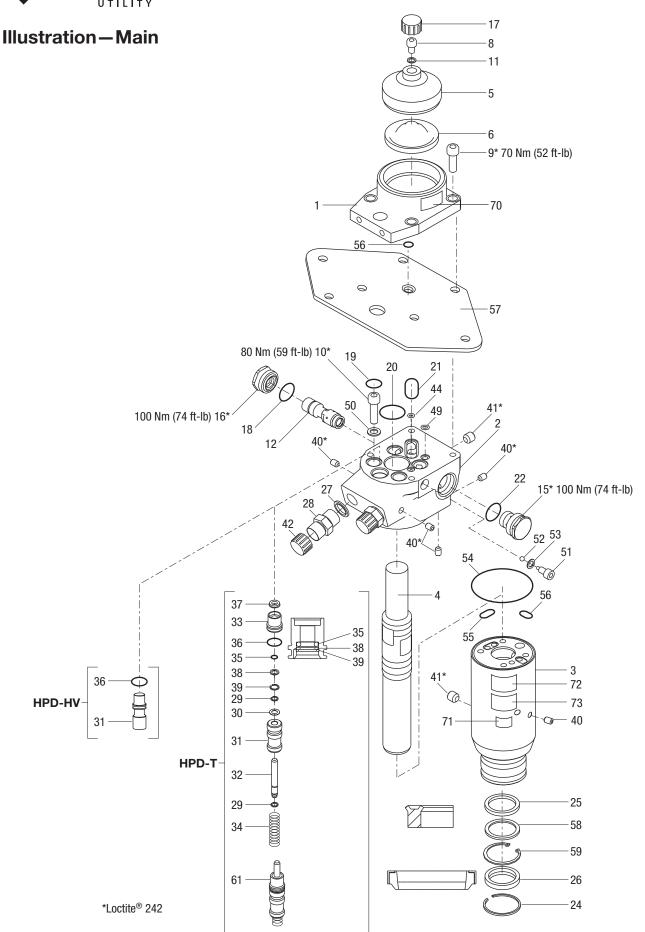


Troubleshooting

Before troubleshooting, determine whether the problem is in the tool, the hoses, or the power source. Substitute a tool, hoses, or power source known to be in good working order to eliminate the item that is not operating.

If the problem is in the tool, refer to the troubleshooting table below. If the problem is in the power source, refer to the troubleshooting section of the power source instruction manual.

Problem	Probable Cause	Probable Remedy
Tool does not operate.	Improper power source.	Verify that the power source meets the specifications.
	Hydraulic fluid level low.	Check the fluid level. Check system for leaks.
	Incorrect hydraulic fluid viscosity.	Use hydraulic fluid with the correct viscosity.
Tool operates slowly or erratically.	Hydraulic fluid cold.	Allow fluid to warm to the operating temperature. Actuate the tool intermittently to reduce the warming time.
	Power source not adjusted correctly.	Refer to the power source operator's manual. Set the flow and pressure to correspond with the tool.
	Hydraulic fluid level low.	Check the fluid level. Check system for leaks.
	Air in the hydraulic system.	Refer to the power source manufacturer's instructions for removing air from the system.
	Incorrect hydraulic fluid viscosity.	Use hydraulic fluid with the correct viscosity.
Tool feels hot.	Hydraulic fluid level low.	Check the fluid level. Check for leaks.
	Incorrect hydraulic fluid viscosity.	Use hydraulic fluid with the correct viscosity.
	Hydraulic fluid dirty.	Refer to the power source owner's manual for procedure to replace hydraulic oil and filter.
Strike rate is normal; blow energy is weak.	Low accumulator gas pressure.	Return tool to a Greenlee Utility Authorized Service Center.
	Broken accumulator diaphragm.	Return tool to a Greenlee Utility Authorized Service Center.



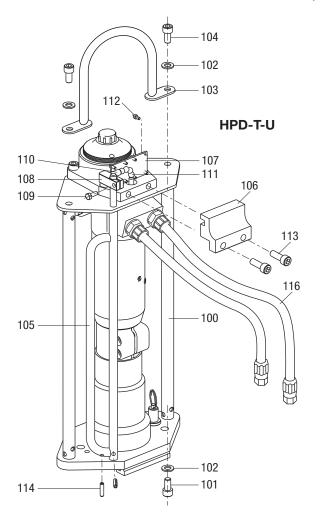


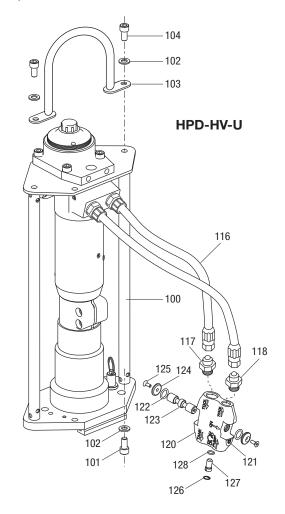
Parts List - Main

Part No.	Description Qt	y Ke	y	Part No.	Description Qty
50022083	Accumulator body1	35	5	50022490	O-ring, Ø8.3x2.4 (HPD-T-U)1
52033754	Valve housing1	36)*		O-ring, Ø16.3x2.41
52033762	Cylinder1	37	7	50022520	Seal, Ø8/Ø14x3.5/5 (HPD-T-U)1
52033761	Striking piston1	38	}	50022539	Backup ring (HPD-T-U)1
50022164	Accumulator cover1	39)*		Seeger spring ring (HPD-T-U) 1
50022172	Diaphragm1	40)	50022555	Fitting, 02 KRG6
50022180	Charging screw1	41		50022563	Fitting, 04 KRG3
50022202	Screw, M10x354	42	2	52022741	Protective cap, 1/2" (HPD-T-U)2
50022202	Screw, M10x354	42	2A	50028731	Protective cap, 3/4" JIC
	Seal ring, Ø8/Ø12x11				(HPD-HV-U)2
52033757	Spool1				O-ring, Ø6x21
52033758	Guide socket1				O-ring, Ø8x21
50022261	Spool socket1				Backup washer4
	Protective nut, M24x1.51	51			Screw1
	O-ring, Ø24x1.51			50022830	Check valve ball1
	O-ring, Ø18x24				Seal ring, Ø9/Ø14x11
	O-ring, Ø30x21	54	! *		O-ring, Ø82x1.51
	O-ring, Ø32x21				O-ring, Ø16x1.51
	O-ring, Ø25.12x1.781				O-ring, Ø13x1.52
	Locking ring1			50028995	Top plate1
	Seal, Ø32/Ø40x61	58	3 *		Backup washer1
	Seal, Ø32/Ø45x7/101	59)*		Locking ring1
	Seal ring, 1/2"2	61		50023152	Trigger valve, complete (HPD-T-U)
50022377	Adapter, 08-08 (HPD-T-U)2	De	eca	ls	
50028766	Adapter, 08-12 (HPD-HV-U)2	70)	50110764	Decal, accumulator1
50022385	Seeger spring ring (HPD-T-U)2	71		50490095	Decal, warning1
50022407	Shim, PS 8x14x0.5 (HPD-T-U)1	72	<u> </u>	50463268	Decal, Greenlee Utility1
50022415	Trigger spool (HPD-T-U)1	73	3	50109499	Plate, identification1
50028820	Trigger cartridge (HPD-HV-U)1	V:	٠.		
50022431	Trigger rod (HPD-T-U)1			E0000700	Cool kit (included itaraa manikad
50022458	Packing gland (HPD-T-U)1			0UUZ878Z	Seal kit (includes items marked with an asterisk)
50022474	Spring (HPD-T-U) 1				,
	50022083 52033754 52033761 50022164 50022172 50022180 50022202 52033757 52033758 50022261 50022261 50022377 50028766 50022385 50022415 50022415 50022431 50022458	50022083 Accumulator body 1 52033754 Valve housing 1 52033762 Cylinder 1 52033761 Striking piston 1 50022164 Accumulator cover 1 50022172 Diaphragm 1 50022180 Charging screw 1 50022202 Screw, M10x35 4 50022202 Screw, M10x35 4 Seal ring, Ø8/Ø12x1 1 52033757 Spool 1 52033758 Guide socket 1 50022261 Spool socket 1 Protective nut, M24x1.5 1 O-ring, Ø24x1.5 1 O-ring, Ø30x2 4 O-ring, Ø30x2 1 O-ring, Ø32x2 1 O-ring, Ø32x2 1 O-ring, Ø32/Ø40x6 1 Seal, Ø32/Ø45x7/10 1 Seal ring, 1/2" 2 50022377 Adapter, 08-08 (HPD-T-U) 2 50022385 Seeger spring ring (HPD-T-U)	50022083 Accumulator body 1 35 52033754 Valve housing 1 36 52033762 Cylinder 1 37 52033761 Striking piston 1 38 50022164 Accumulator cover 1 36 50022172 Diaphragm 1 40 50022180 Charging screw 1 41 50022202 Screw, M10x35 4 42 52033758 Guide socket 1 1 50022261 Spool socket 1 51 O-ring, Ø24x1.5 1 52 O-ring, Ø30x2 1 54 O-ring, Ø32x2 1 56 Locking ring 1	50022083 Accumulator body 1 35 52033754 Valve housing 1 36* 52033762 Cylinder 1 37 52033761 Striking piston 1 38 50022164 Accumulator cover 1 39* 50022172 Diaphragm 1 40 50022180 Charging screw 1 41 50022202 Screw, M10x35 4 42A Seal ring, Ø8/Ø12x1 1 1 52033757 Spool 1 44* 52033758 Guide socket 1 50 Protective nut, M24x1.5 1 51 O-ring, Ø24x1.5 1 52 50022261 Spool socket 1 50 Protective nut, M24x1.5 1 51 O-ring, Ø18x2 4 54* O-ring, Ø30x2 1 54* O-ring, Ø32x2 1 55* O-ring, Ø32x2 1 56* Locking ring	50022083 Accumulator body 1 35 50022490 52033754 Valve housing 1 36* 52033762 Cylinder 1 37 50022520 52033761 Striking piston 1 38 50022539 50022164 Accumulator cover 1 39* 50022172 Diaphragm 1 40 50022555 50022180 Charging screw 1 41 50022563 50022202 Screw, M10x35 4 42 50028731 50022202 Screw, M10x35 4 42A 50028731 50022202 Screw, M10x35 4 42A 50028731 50022202 Screw, M10x35 4 42A 50028731 50022203 Screw, M10x35 4 42A 50028731 50022201 Spool 1 44* 50028731 52033757 Spool 1 44* 50022821 50022261 Spool socket 1 51 50022830



Illustration and Parts List-Handles, Hoses, and Remote Control Valve





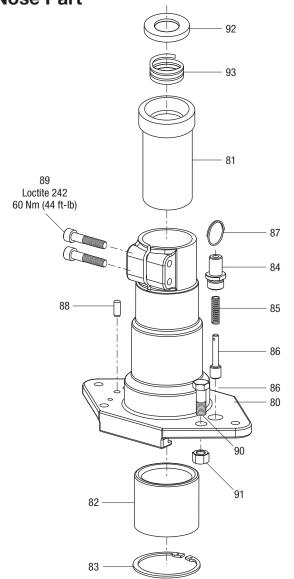
	Part No.	Description Qty
Tube	Handles ar	nd Lifting Bracket
100	50030264	Handle W.A2
101	50028740	Screw, M10x202
102	50028758	Washer, Ø104
103	50030272	Lifting bracket1
104	50028774	Screw, M10x202
105	50031090	Trigger bar W.A. (HPD-T-U)1
106	50031953	Trigger housing (HPD-T-U)1
107	50032003	Trigger cover (HPD-T-U)1
108	50032054	Trigger lever (HPD-T-U)1
109	50032070	Screw, M16x15 (HPD-T-U)1
110	50032089	Dowel pin, Ø10x26 (HPD-T-U) 1
111	50413571	Ball, Ø3/8" (HPD-T-U)4
112	50032097	Screw, M5x8 (HPD-T-U)4
113	50022199	Screw, M10x30 (HPD-T-U)2
114	50023535	Roll pin, Ø6x24 (HPD-T-U)2

Key	Part No.	Description	Qty
Hose	s		
116	50109138	Whip hose, 12" (HPD-T-U)	2
116A	50028715	Whip hose, 15" (HPD-HV-U)	2
117	51433660	Adapter	1
118	51417480	Adapter	1
Remo	ote Control	Valve (HPD-HV-U)	
	52057849	Control valve, complete	
		(includes items 120-128)	
120		Valve body	1
121		Pipe plug, 1/16"	1
122		O-ring, .562 x .750 x .093 (2-113)	2
123		Spool	1
124		Button	2
125		Screw, cap, #10-24 x .500,	
		flat head	2
126		Snap ring, internal	1
127		Spool, OC/CC selection	1
128		O-ring, .364 I.D. x .070 (2-012)	1

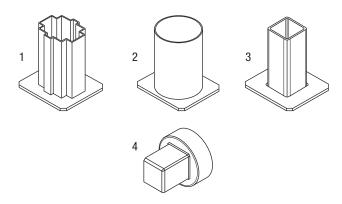




Illustration and Parts List— Nose Part



Accessories



Key	Part No.	Description	Qty
1	52014178	Adapter, universal	1
2	52014179	Adapter, round, 3.80" inside dia	1
3	52014180	Adapter, square, 2.12"	1
4	50032372	Adapter, square, 1.75"	1
	50032364	Adapter, square, 2"	1

Key	Part No.	Description	Qty
	50028812	Nose part, complete	
80	50029002	Nose part	1
81	50029010	Anvil	1
82	50029029	Anvil bushing	1
83	50031031	Locking ring	1
84	50030191	Pin housing	1
85	50030221	Compression spring	1
86	50030248	Pin	1
87	50030280	Split ring	
88	50031023	Dowel pin	1
89	50023756	Screw, M10x55	2
90	50048015	Screw, M12x35	1
91	50048023	Nut, M12	1
92	52022621	Washer	1
93	52022622	Anvil spring	1



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